

5/29

SPLIT

DART AEROSPACE LTD	Work Order:	23830h
Description: Hook	Part Number:	B67-43001-315
Dwg: B67-43001 Rev. B page 43	Qty:	3
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HJ	05.07.15	3
2	MV	Cut blanks: 2.500" x 1.00" x 2.800" long Material: 6061-T6 Bar (QQ-A-200/8) (M6061T6B1.000x02.500) Identify for B67-43001-315 Batch: M5816	EE	05.07.17	3
3	MV	Machine as per Folio FA540 and Dwg B67-43001 Identify as B67-43001-315 Dwg Rev B Folio Rev B	EN	05/07/19	3
4	QC2	Inspect parts as they come off the CNC machine	EN	05/07/19	3
5	QC8	Second check	EN	05/07/19	3
6	MV	Deburr	EN	05/07/19	3
7	ST	Identify and Stock			
8	AC	Cost / part:			
9	DC	Close W/O Inspect Level 21	EN	05/10/13	3

Rev	Date	Change	Revised By	Approved
A	05.07.13	New issue	KJ/JLM	

photo

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05/07/13

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DART AEROSPACE LTD	Work Order:	23830
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Dwg: B67-43001 Rev. B page 43	Qty:	3
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	PT	05.07.15	3
2	MV	Cut blanks: 2.500" x 1.00" x 2.800" long Material: 6061-T6 Bar (QQ-A-200/8) (M6061T6B1.000x02.500) Identify for B67-43001-315 Batch: M5816	EE	05.07.17	3
3	MV	Machine as per Folio FA540 and Dwg B67-43001 Identify as B67-43001-315 Dwg Rev B Folio Rev B	EN	05/07/19	3
4	QC2	Inspect parts as they come off the CNC machine	EN	05/07/19	3
5	QC8	Second check ENGINEERING APPROVAL	ML	05/07/19	3
6	MV	Deburr			
7	ST	Identify and Stock			
8	AC	Cost / part:			
9	DC	Close W/O Inspect Level 21	PT	05/07/13	3

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